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| **Reports to:** | **Team Leader**  |
| **Purpose:** | **The bunging, loading and unloading of rail sections for painting. Wrapping and packing rail sections into crates for transit. Returning components to their specified location.**  |

# Key Responsibilities:

## Health, Safety and the Environment:

1. Complete given jobs within the required specification.
2. Delivery of product to down stream customer that meets QCD requirements and does so within established safety parameters and with a “right first time” ethic
3. Utilise cross skilling to ensure operational flexibility to respond to changing business needs / new opportunities
4. Work to current “best practise” to our current Works Instructions
5. Work flexibly within a team environment to ensure the required QCD deliverables are achieved.
6. Assume personal responsibility for Health and Safety at Work
7. Wear all required Personnel Protective Equipment (PPE) in line with the Safe Systems of Work
8. Maintain housekeeping to the established standards
9. Comply with manual handling recommendations when required

## The Role:

1. Bunging of components as per the drawing provided
2. Hanging of components onto the relevant over head track
3. Unloading of components and placing parts into the packing area
4. Inspect work against quality criteria and demonstrate capability against these standards
5. Wrap each component using specific wrapping materials and techniques
6. Crate individual components ready for distribution
7. Conduct re-work to specified standards when required

## Skills required:

1. Worked in a modern manufacturing environment
2. Ability to plan, prioritise and organise workloads
3. Pro-actively participate in Continuous Improvement
4. Excellent team working and ability to integrate into existing team
5. Must be committed to cross-functional training.
6. Proactive problem solver
7. Manual shot blasting and handgun powder coating experience an advantage

## The Person:

* Communication skills with the ability to interact at all levels and with different departments
* Leads by example
* Calm & effective under pressure
* Actively seek opportunities to improve processes and services

**Education and Qualifications**

* Schooling level – GCSE or equivalent

**Other Information**

* 37 hour working week
* 25 Days Annual Holiday plus 8 Bank Holidays.
* Employee Benefits including but not limited to Stannah Rewards, Pension, Cycle to Work Scheme, Wellbeing and Simply Health